

Date: Friday, 23/05/2008 9:57:05 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : DUAL HIGH BACK SEAT
<b>Job Number</b> : 39451	
<b>Estimate Number</b> : 10871	
<b>P.O. Number</b> :	<b>Part Number</b> : D350689011
<b>This Issue</b> : 23/05/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 39101	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 30/06/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JLD 08.5.23</u>	
<b>Comment</b> : Est Rev:B 03.05.09 Reformat; Modify Step 1 KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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JLD 08.12.08

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-689-011 CHG002

S 08/12/08

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D30181	Seat Cushion
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3018-1 Seat Cushion B43270

56

4.0	D30191	Seat Cushion
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3019-1 Back Cushion B43273

1x

8/12/8

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 23/05/2008 9:57:05 AM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL HIGH BACK SEAT

Job Number: 39451

Part Number: D350689011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D350689013

Floor Provisions



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D350-689-013 Floor Provisions Kit B43281

CHG002

sl

6.0

D350689041

Dual High Back Seat Ass'y



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D350-689-041 Dual Seat Assy B44957

B43345

8/11/25

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

508/12/00 40

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-689-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Reu E

8/12/19

50

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/10 78

Job Completion



JW 08.12.08 ①

43345 D350689-041

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**4. WEIGHT AND BALANCE**

The following weight and balance information is for the Dart Dual High Back Seat Installation. The weight and balance of the parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-689-011	27.0 lb	-18.2 in	-491 in-lb	60.7 in	1639 in-lb
Dual High Back Seat Installation	12.2 kg	-0.46 m	-5.6 m-kg	1.54 m	18.8 m-kg
D350-689-013	2.0 lb	-18.2 in	-36 in-lb	60.7 in	121 in-lb
Floor Provisions Kit	0.9 kg	-0.46 m	-0.4 m-kg	1.54 m	1.4 m-kg

**5. PARTS LIST**

Qty		Part Number	Description
X		D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X	D350-689-013	FLOOR PROVISIONS KIT
1		X D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
	2	D3016-041	SEAT FRAME ASSEMBLY
	1	D3017-041	BACK FRAME ASSEMBLY
1		D3018-1	SEAT CUSHION
1		D3019-1	BACK CUSHION
	1	D3021-041	TUBE ASSEMBLY
	1	D3022-1	SEAT PAN
	1	D3023-1	BACK PANEL
	3	D3024-1	SPACER
1		D3025-1	BEAM
1		D3026-1	CHANNEL
1		D3027-1	CLIP
1		D3027-3	CLIP
1		D3027-5	CLIP
4		D3027-7	CLIP
	4	D3028-1	STUD
	2	D3029-1	SPRING
	2	D3030-1	LOCK
	2	D3031-1	LOOP
1		D3032-1	SPACER
1		D3033-1	SEAT TRACK
1		D3033-3	SEAT TRACK
6	23	AN960JD10L	WASHER
	3	AN3-12A	BOLT
16		MS20426AD3-6	RIVET
17		MS20426AD4-6	RIVET
18		MS20470AD4-5	RIVET
2		MS20470AD4-6	RIVET
30		MS20470AD5-6	RIVET
	46	MS20600AD4W2	RIVET
8		MS21059L3	NUTPLATE
6		MS27039-1-10	SCREW
	4	MS27039-1-17	SCREW
	12	MS27039-1-19	SCREW
	4	MS24693-S272	SCREW
2		MS24693-S273	SCREW
	23	MS21042L3	NUT (OR MS21042-3)

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 39451

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Revision: **A**

Date: 01.05.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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